

## Purchase Order Receipt Listing

Wednesday, April 12, 2017 2:10:03 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO35848 Receipt Dates from 4/12/2017 to 4/12/2017 All Line Item Types  
 All Item ID/GL/WOs All Rec. Employees All Currencies  
 Grouped by Vendor ID

Purchase Order ID/ Line Nbr/ Curr Type	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name	VU-TWM001	TW Metals								
PO35848 USD	1 No	M304 TR0.500W.035 f ✓304 RD tube .500 x f .035W m137286 989		4/13/2017 4/12/2017 20.0000 PLOU01		20.0000	✓	0.0000 0.0000	0 0	\$0.00
	2 No	M304 TR0.500W.049 f ✓304 RD tube .500 x f .049W m137286 989		4/13/2017 4/12/2017 20.0000 PLOU01		20.0000	✓	0.0000 0.0000	0 0	\$0.00
	3 No	M304 TR0.675W.091 f 304 RD Tube .675 x f .091W		4/13/2017 4/12/2017 20.0000 LAVO01		23.6670	✓	0.0000 0.0000	0 0	\$0.00
	4 No	M304 TR0.750W.049 f ✓304 RD tube .750 x f .049W m137286 989		4/13/2017 4/12/2017 120.0000 PLOU01		120.0000	✓	0.0000 0.0000	0 0	\$0.00
	5 No	M304 TR0.875W.065 f ✓304 round tube .875 x f .065W m137286 989		4/13/2017 4/12/2017 20.0000 PLOU01		20.0000	✓	0.0000 0.0000	0 0	\$0.00
	6 No	M4130Wf0.750W.04 f ✓4130 RD tube .750 f x.049W m137286 989		4/13/2017 4/12/2017 20.0000 PLOU01		24.0000	✓	0.0000 0.0000	0 0	\$0.00
	7 No	M6061T6T0.3125W.0 f 58 ALUM TUBE .3125 f x.058W m137286 989		4/13/2017 4/12/2017 20.0000 PLOU01		24.0000	✓	0.0000 0.0000	0 0	\$0.00

*Wednesday, April 12, 2017 2:10:03 PM*

## Purchase Order Receipt Listing



O'Neal High-Performance Metals Group



Packing  
Slip

ORDER NO.: 60629110 FROM: CRAN PAGE 1

CUST NUMBER: 1203820 NET WGT: 85.382 REQ. DATE: 04/13/17 CONFIRMED  
 SOLD TO:  
 DART AEROSPACE LTD  
 1270 ABERDEEN ST  
 HAWKESBURY ON  
 CANADA CN K6A 1K7  
 SHIP TO:  
 DART AEROSPACE LTD  
 1270 ABERDEEN ST  
 HAWKESBURY ON  
 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY  
 TERMS: NET 30 DAYS  
 F.O.B.: SHIPPING POINT  
 CUST ORD NO.: PO35848  
 SHIP BY: 04/07/17  
 VIA: COMMON CARRIER  
 FREIGHT: PREPAID  
 RELEASE NO.:  
 RECEIVING PHONE:

LINE	ITEM DESCRIPTION	WIDTH	LENGTH
0001	36506 SMLS CD 304/L A269 1/2 OD X .049 WA		20' ML

CLN#	ORD QTY	INVOICE QTY	SHIPPED QTY	WT	PCS
	20.000 FT	20.000 FT	20.000 FT	4.718	1

\*\* 1 TEST REPORTS REQUIRED \*\*  
 \*\* 1 CERTS REQUIRED \*\*

ECCN: 2B999.g Export License: NLR Expiration Date: 0/00/00  
 PO:49336439 HT:YX1506712 PC: 1 CUSTOMER QTY: 20.000 UOM FT  
 MLT:CHINA MFG:CHINA SLB/CL:12-19

0002	36860 SMLS CD 304/L A269 3/4 OD X .049 WA	20'	CL
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CLN#	ORD QTY	INVOICE QTY	SHIPPED QTY	WT	PCS
	120.000 FT	120.000 FT	120.000 FT	44.006	6

\*\* 1 TEST REPORTS REQUIRED \*\*  
 \*\* 1 CERTS REQUIRED \*\*

ECCN: 2B999.g Export License: NLR Expiration Date: 0/00/00  
 PO:49342471 HT:YX1501783 PC: 6 CUSTOMER QTY: 120.000 UOM FT  
 MLT:CHINA MFG:CHINA SLB/CL:11-63

0003	36969 SMLS CD 304/L A269 7/8 X .065 WA	20'	CL
------	--	-----	----

CLN#	ORD QTY	INVOICE QTY	SHIPPED QTY	WT	PCS
	20.000 FT	20.000 FT	20.000 FT	11.244	1

\*\* 1 TEST REPORTS REQUIRED \*\*  
 \*\* 1 CERTS REQUIRED \*\*

ECCN: 2B999.g Export License: NLR Expiration Date: 0/00/00  
 PO:49339141 HT:YX1502577 PC: 1 CUSTOMER QTY: 20.000 UOM FT  
 MLT:CHINA MFG:CHINA SLB/CL:2-122

SP 17-4-12

1  
**THANK YOU FOR THIS ORDER**

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE  
 PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL  
 REVIEW.  
<http://www.twmetals.com/invoice-terms.html>



O'Neal High-Performance Metals Group

Packing  
Slip

ORDER NO.: 60629110 FROM: CRAN PAGE 2

CUST NUMBER: 1203820 NET WGT: 85.382 REQ.DATE: 04/13/17 CONFIRMED  
SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY ON  
CANADA CN K6A 1K7  
SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY ON  
ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY SHIP BY: 04/07/17  
TERMS: NET 30 DAYS VIA: COMMON CARRIER  
F.O.B.: SHIPPING POINT FREIGHT: PREPAID  
CUST ORD NO.: PO35848 RELEASE NO.:  
RECEIVING PHONE:

LINE	ITEM DESCRIPTION	WIDTH	LENGTH	WT	PCS 1
0004	33047 CDS 4130 6736 3/4 X .049		17/24 FT		
CLN#	ORD QTY 20.000 FT	INVOICE QTY 24.000 FT	SHIPPED QTY 24.000 FT	WT 8.801	

\*\* 1 TEST REPORTS REQUIRED \*\*  
\*\* 1 CERTS REQUIRED \*\*

ECCN: 9A991.d Export License: NLR Expiration Date: 0/00/00  
PO:49353474 HT:598618 PC: 1 CUSTOMER QTY: 24.000 UOM FT  
MLT:GERMANY MFG:GERMANY SLB/CL:1625993

0005	42558 D6061-T6 5/8 OD X .065 WA	12 FT ML	WT 6.428	PCS 4
CLN#	ORD QTY 48.000 FT	INVOICE QTY 48.000 FT	SHIPPED QTY 48.000 FT	

\*\* 1 TEST REPORTS REQUIRED \*\*  
\*\* 1 CERTS REQUIRED \*\*

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00  
PO:49352984 HT:F002180450002 PC: 4 CUSTOMER QTY: 48.000 UOM FT  
MLT:UNITED STATES MFG:UNITED STATES SLB/CL:220820

0006	43284 D6061-T6 1 OD X .065 WA	12 FT ML	WT 5.400	PCS 2
CLN#	ORD QTY 24.000 FT	INVOICE QTY 24.000 FT	SHIPPED QTY 24.000 FT	

\*\* 1 TEST REPORTS REQUIRED \*\*  
\*\* 1 CERTS REQUIRED \*\*

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00  
PO:49364165 HT:F002341330002 PC: 2 CUSTOMER QTY: 24.000 UOM FT  
MLT:UNITED STATES MFG:UNITED STATES SLB/CL:222450



O'Neal High-Performance Metals Group



**Packing  
Slip**

ORDER NO.: 60629110 FROM: CRAN PAGE 3

CUST NUMBER: 1203820 NET WGT: 85.382 REQ. DATE: 04/13/17 CONFIRMED  
 SOLD TO:  
 DART AEROSPACE LTD  
 1270 ABERDEEN ST  
 HAWKESBURY ON  
 CANADA CN K6A 1K7  
 SHIP TO:  
 DART AEROSPACE LTD  
 1270 ABERDEEN ST  
 HAWKESBURY ON  
 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY SHIP BY: 04/07/17  
 TERMS: NET 30 DAYS VIA: COMMON CARRIER  
 F.O.B.: SHIPPING POINT FREIGHT: PREPAID  
 CUST ORD NO.: PO35848 RELEASE NO.:  
 RECEIVING PHONE:

LINE	ITEM DESCRIPTION	WIDTH	LENGTH
0007	36476 SMLS CD 316/L A269 1/2 OD X .035 WA	20'	ML
CLN#	ORD QTY INVOICE QTY	SHIPPED QTY	WT
	20.000 FT 20.000 FT	20.000 FT	3.475

(PCS 1)

\*\* 1 TEST REPORTS REQUIRED \*\*  
 \*\* 1 CERTS REQUIRED \*\*

ECCN: 2B999.g Export License: NLR Expiration Date: 0/00/00  
 PO: 49336435 HT: YX1506597 PC: 1 CUSTOMER QTY: 20.000 UOM FT  
 MLT: CHINA MFG: CHINA SLB/CL: 11-93

0008 41723 D6061-T6 5/16 OD X .058 WA

CLN#	ORD QTY	INVOICE QTY	SHIPPED QTY	WT
	24.000 FT	24.000 FT	24.000 FT	1.310

(PCS 2)

\*\* 1 TEST REPORTS REQUIRED \*\*  
 \*\* 1 CERTS REQUIRED \*\*

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00  
 PO: 49354489 HT: 388604 PC: 2 CUSTOMER QTY: 24.000 UOM FT  
 MLT: UNITED STATES MFG: UNITED STATES SLB/CL: 422327

BROKERS KUEHNE AND NAGEL LTD

SP14-B.

PACK INFO					
AREA	TYPE OF PKG	PKGS	GRS WEIGHT	WIDTH	LENGTH Hght
B	REDDICRATE	1.000	154.000		24.5000
		1.000	154.000		

UNLOAD TYPE: NONE SPECIFIED

BY: WN  
RT 000-

DATE SHIPPED \_\_\_\_\_

DATE FILLED \_\_\_\_\_

**THANK YOU FOR THIS ORDER**

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 PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL  
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O'Neal High-Performance Metals Group



Packing  
Slip

ORDER NO.: 60629110      FROM: CRAN      PAGE 4

CUST NUMBER: 1203820	NET WGT:	85.382	REQ. DATE: 04/13/17	CONFIRMED
SOLD TO:		SHIP TO:		
DART AEROSPACE LTD		DART AEROSPACE LTD		
1270 ABERDEEN ST		1270 ABERDEEN ST		
HAWKESBURY ON		HAWKESBURY ON		
CANADA	CN K6A 1K7	ONTARIO CANADA	CN K6A 1K7	
SALESPERSON:	DONNA SMALLEY	SHIP BY:	04/07/17	
TERMS:	NET 30 DAYS	27 ENGLEHARD DRIVE		
F.O.B.:	SHIPPING POINT	MONROE TWP	NJ 08831	
CUST ORD NO.:	PO35848			
VIA:	COMMON CARRIER			
FREIGHT:	PREPAID			
RELEASE NO.:				
RECEIVING PHONE:				

"TW Metals MSDS data is available on our web site at [www.twmetals.com](http://www.twmetals.com). MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

**"CERTIFICATE OF CONFORMANCE"**

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

**Electronically Generated Document-Valid Without Signature      Date: 4/07/17**

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

**THANK YOU FOR THIS ORDER**

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL REVIEW.  
<http://www.twmetals.com/invoice-terms.html>

**PUFA™**

Producer of Premium Stainless Steel Seamless Tubes

**MILL TEST REPORT**

Purchaser.: TW METALS-Carol Stream			Certificate No.: 16-1-92						
Contract No.: TWM P.O.No.: M49336439			Date of Issue.: 2016.1.5						
Commodity: Stainless Steel Seamless Tubes			Specifications: ASTM A213-15e/ASME SA213-15/ASTM A269-15a EAW						
Process: Cold Drawn			Delivery Condition: OD Polished to 240 Grit						
Steel Grade	Heat Number	Lot Number	Dimensions			Quantity			
TP304/TP304L	YX1506-712	12-19	1/2" x 0.049" x 20'			Pieces	Feet		
Chemical Composition by Weight (%)									
Element	C	Mn	P	S	Si	Cr	Ni	Mo	Co
Requirements	≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	18.00-20.00	8.00-12.00	-	-
Ladle Analysis	0.013	0.65	0.032	0.002	0.32	18.28	8.05	-	-
Product Analysis	0.017	0.61	0.033	0.002	0.28	18.31	8.55	-	-
Mechanical Properties									
Test Item	Elongation (% in 2")			Tensile Strength (PSI) Rm			Yield Strength (PSI) Rp / 0.2%		
	≥35			≥75,000			≥30,000		
Requirements	63/64			97,000/98,000			43,000/44,000		
Test Item	Reduction of Area Z (%)	Hardness		Cold Bend Test	Flaring Test	Flattening Test	Flange Test	P.M.I. Test	
Requirements	-	HRB≤80		-	22%	e=0.09	-	-	
Test Results	-	77/79		-	Passed	Passed	-	OK	
Test Item	Eddy Current Test	Air Underwater Pressure Test	Ultrasonic Test	Intergranular Corrosion Test		Macroscopic Inspection			
Requirements	ASTM E 426	-	-	ASTM A262 E	End Cut	Appearance			
Test Results	Passed	-	-	OK	OK	OK			

ISO 9001:2008 Certified by Intertek 110703068

PED Certified by SZUTEST 2195-PED-1526002

**Additional Remarks:**

- (1) All tubes annealed to above 1900 Deg F and water quenched below 800 Deg F in 3 minutes
- (2) All tubes tested per ASTM A1016-14
- (3) Materials is NACE MR0103-2007 compliant (per Section 2.5)
- (4) Materials is NACE MR0175/ISO 15156-2003 compliant (per Section 4.2.1)
- (5) In Compliance with EN 10204-3.1
- (6) In Compliance with RoHS Stipulation
- (7) No weld repair performed
- (8) Free from mercury contamination
- (9) Free from radioactive contamination
- (10) Billets melt and pipes/tubes manufactured in China
- (11) All tubes 100% PMI tested
- (12) All tubes 100% Eddy Current tested

**CANNOT CERTIFY COMPLIANCE  
FAR BAA / DFARS BAA / FAR TAA**

By:



James Shi / Manager  
Quality Control Department

We hereby certify that this report is true and correct.

**Shanghai Pufa Stainless Steel Pipe Factory**

No. 59, Shuangye Road, Wanggang , New Pudong District, Shanghai, China



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**PUFA™**

Producer of Premium Stainless Steel Seamless Tubes

**MILL TEST REPORT**

Purchaser.: TW METALS-Cranbury	Certificate No.: 16-1-13				
Contract No.: TWM P.O.No.: M49342471	Date of Issue.: 2016.1.5				
Commodity: Stainless Steel Seamless Tubes	Specifications: ASTM A213-15c/ASME SA213-15/ASTM A269-15a EAW				
Process: Cold Drawn	Delivery Condition: OD Polished to 240 Grit				
Steel Grade	Heat Number	Lot Number	Dimensions	Quantity	
				Pieces	Feet
TP304/TP304L	YX1501-783	11-63	3/4" x 0.049" x 20'	250	5,000

**Chemical Composition by Weight (%)**

Element	C	Mn	P	S	Si	Cr	Ni	Mo	Co
Requirements	≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	18.00-20.00	8.00-12.00	-	-
Ladle Analysis	0.012	0.68	0.031	0.001	0.37	18.35	8.05	-	-
Product Analysis	0.019	0.70	0.033	0.002	0.39	18.37	8.31	-	-

**Mechanical Properties**

Test Item	Elongation (% in 2")		Tensile Strength (PSI)		Yield Strength (PSI)		
	Rm	Rp / 0.2%	≥75,000	≥30,000	34,000/35,000	P.M.I. Test	
Requirements	≥35						
Test Results	65/66		89,000/90,000		34,000/35,000		
Test Item	Reduction of Area Z (%)	Hardness	Cold Bend Test	Flaring Test	Flattening Test	Flange Test	P.M.I. Test
Requirements	-	HRB≤80	-	22%	ε=0.09	-	-
Test Results	-	75/77	-	Passed	Passed	-	OK
Test Item	Eddy Current Test	Air Underwater Pressure Test	Ultrasonic Test	Intergranular Corrosion Test	Macroscopic Inspection		
Requirements	ASTM E 426	-	-	ASTM A262 E	End Cut	Appearance	
Test Results	Passed	-	-	OK	OK	OK	

ISO 9001:2008 Certified by Intertek 110703068

PED Certified by SZUTEST 2195-PED-1526002

**Additional Remarks:**

- (1) All tubes annealed to above 1900 Deg F and water quenched below 800 Deg F in 3 minutes
- (2) All tubes tested per ASTM A1016-14
- (3) Materials is NACE MR0103-2007 compliant (per Section 2.5)
- (4) Materials is NACE MR0175/ISO 15156-2003 compliant (per Section 4.2.1)
- (5) In Compliance with EN 10204-3.1
- (6) In Compliance with RoHS Stipulation
- (7) No weld repair performed
- (8) Free from mercury contamination
- (9) Free from radioactive contamination
- (10) Billets melt and pipes/tubes manufactured in China
- (11) All tubes 100% PMI tested
- (12) All tubes 100% Eddy Current tested

**CANNOT CERTIFY COMPLIANCE  
FAR BAA / DFARS BAA / FAR TAA**

By:



James Shi / Manager

Quality Control Department

We hereby certify that this report is true and correct.

**Shanghai Pufa Stainless Steel Pipe Factory**  
No. 59, Shuangye Road, Wanggang , New Pudong District, Shanghai, China



**PUFA™**

Producer of Premium Stainless Steel Seamless Tubes

**MILL TEST REPORT**

Purchaser.: TW METALS-Cranbury			Certificate No.: 16-3-176						
Contract No.: TWM P.O.No.: M49339141			Date of Issue.: 2016.3.31						
Commodity: Stainless Steel Seamless Tubes			Specifications: ASTM A213-15c/ASME SA213-15/ASTM A269-15a EAW						
Process: Cold Drawn			Delivery Condition: OD Polished to 240 Grit						
Steel Grade	Heat Number	Lot Number	Dimensions			Quantity			
						Pieces	Feet		
TP304/TP304L	YX1502-577	2-122	7/8" x 0.065" x 20'			75	1,500		
<b>Chemical Composition by Weight (%)</b>									
Element	C	Mn	P	S	Si	Cr	Ni	Mo	Co
Requirements	≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	18.00-20.00	8.00-12.00	-	-
Ladle Analysis	0.009	0.63	0.030	0.001	0.34	18.30	8.05	-	-
Product Analysis	0.021	0.60	0.035	0.002	0.33	18.35	8.36	-	-
<b>Mechanical Properties</b>									
Test Item	Elongation (% in 2")		Tensile Strength (PSI) Rm			Yield Strength (PSI) Rp / 0.2%			
Requirements	≥35		≥75,000			≥30,000			
Test Results	63/64		98,000/99,000			41,000/42,000			
Test Item	Reduction of Area Z (%)	Hardness	Cold Bend Test	Flaring Test	Flattening Test	Flange Test	P.M.I. Test		
Requirements	-	HRB≤80	-	22%	e=0.09	-	-		
Test Results	-	77/79	-	Passed	Passed	-	OK		
Test Item	Eddy Current Test	Air Underwater Pressure Test	Ultrasonic Test	Intergranular Corrosion Test	Macroscopic Inspection				
Requirements	ASTM E 426	-	-	ASTM A262 E	End Cut	Appearance			
Test Results	Passed	-	-	OK	OK	OK			

ISO 9001:2008 Certified by Intertek 110703068

PED Certified by SZUTEST 2195-PED-1526002

**Additional Remarks:**

- (1) All tubes annealed to above 1900 Deg F and water quenched below 800 Deg F in 3 minutes
- (2) All tubes tested per ASTM A1016-15
- (3) Materials is NACE MR0103-2007 compliant (per Section 2.5)
- (4) Materials is NACE MR0175/ISO 15156-2003 compliant (per Section 4.2.1)
- (5) In Compliance with EN 10204-3.1
- (6) In Compliance with RoHS Stipulation
- (7) No weld repair performed
- (8) Free from mercury contamination
- (9) Free from radioactive contamination
- (10) Billets melt and pipes/tubes manufactured in China
- (11) All tubes 100% PMI tested
- (12) All tubes 100% Eddy Current tested

**CANNOT CERTIFY COMPLIANCE  
FAR BAA / DFARS BAA / FAR TAA**

By:

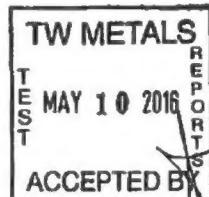


James Shi

James Shi / Manager  
Quality Control Department

We hereby certify that this report is true and correct.

**Shanghai Pufa Stainless Steel Pipe Factory**  
No. 59, Shuangye Road, Wanggang , New Pudong District, Shanghai, China





Die Probennahme erfolgte an Vielfachhängen.

The sampling was carried out on multiple lengths.

L'échantillonage était réalisé aux longueurs multiples.

**ABNAHMEPRÜFZEUGNIS EN 10204-3.1**  
INSPECTION CERTIFICATE EN 10204-3.1  
CERTIFICAT DE RECEPTION EN 10204-3.1

Dokument-Nr.: 41-961797/001/P  
Document No.:  
No. du document:

Prüf-Nr.:  
Inspection No.:  
No. du certificat:

Blatt: 2 / 4  
Page:  
Page:

Pos.	Stück	Maße	Gesamtlänge	Gewicht	Schmelzen-Nr.	Prüfdruck	Rohr-Nr.-Gruppe	Vielfachhängen
Item	Number	Dimensions	Length total	Weight	Heat No.	Test pressure	Tube number group	Multiple lengths
Poste	Nombr	Dimensions	Longueur totale	Poids	No. de coulée	Pression d'épreuve	Série de no. des tubes	Longueurs multiples
0003	154	0.750" O.D. * 0.049" WT 20 FT - 24 FT	3688 ,32	1345	598618			

**Schmelzenanalyse [%] / Heat analysis [%] / Analyse sur coulée [%]**

Pos.	Schmelzen-Nr.	C	Si	Mn	P	S	Cr	Mo	Ni	Cu
Item	Heat No.									
Poste	No. de coulée									
0003	598618	0,310	0,260	0,54	0,010	0,001	0,88	0,17	0,14	0,17

**Produktanalyse [%] / Product analysis [%] / Analyse sur produit [%]**

Pos.	Schmelzen-Nr.	C	Si	Mn	P	S	Cr	Mo	Ni	Cu
Item	Heat No.									
Poste	No. de coulée									
0003	598618	0,310	0,280	0,52	0,009	0,001	0,89	0,17	0,12	0,15

**Prüfergebnisse / Test results / Résultats des essais**

<b>Die Rohre wurden zerstörungsfrei geprüft:</b> The tubes are non destructive tested: Les tubes ont passé un essai non destructif:	<b>ET-test: acc. to ASTM-A 450; ET - Test method: acc. to ASTM-E 309; for Imperfections;</b> ET-test: ET with rotating pancake coils; according to EN 10246-3; imperfections; Notch depth: 0,30 mm; notch width < = notch depth; notch length min. 2 x transducer width (max. 50 mm)	<b>PASSED</b>	<b>Materialverwechslungsprüfung:</b> Material conformity test: Examen visuel: Vérification de la nuance:	<b>PASSED</b>	<b>Maßkontrolle:</b> Dimensions examination: Vérification des dimensions:
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**Ergebnisse der mechanischen Prüfung / Results of mechanical testing / Résultats des essais mécaniques**

ABNAHMEPRÜFZEUGEN IS EN 10204-3.1

INSPECTION CERTIFICATE EN 10204-3.1

CERTIFICAT DE RECEPTION EN 10204-3.1

Zugversuch längs bei RT; Vollproben / Tensile test longitudinal at RT, Full section test specimen / Essai de traction longitudinale à TA, Epreuve à section complète

Pos.	Proben-Nr.	Schmelzen-Nr.	Probenabmessung	Streckgrenze	Zugfestigkeit	Dehnung	Blatt:
Item	Specimen No.	Heat No.	Specimen dimensions	Yield strength	Tensile strength	Elongation	Page:
Poste	No. de l'éprouv.	No. de coulée	Dimensions de l'éprouv.	Limite élastique	Résistance à la traction	Allongement	Page:
<b>Anforderungen</b>				<b>Rp 0,2 %</b>	<b>A2"</b>	<b>1. Formel</b>	
<b>Requirements</b>				KSI	%	1. Formula	
<b>Exigences</b>			mm	MIN 75	MIN 95	1. Formule	
0003	000001	598618	19,05 X	1,25	120	128	18,00
0003	000002	598618	19,05 X	1,25	120	128	18,00
0003	000003	598618	19,05 X	1,25	118	127	18,00
0003	000004	598618	19,05 X	1,25	120	128	18,00
0003	000005	598618	19,05 X	1,25	118	128	18,00

Randentkohlung / Surface decarburization / Décarburation superficielle

Pos. / Item / Poste: 0003  
acc. to AMS-6360, partial decarburization outside max. 0,009 in, partial decarburization inside max. 0,012 in, partial decarburization outside and inside max. 0,305 mm, without total decarburization; partial decarb. out. max.: 0,229 mm; partial decarb. ins. max.: 0,229 mm

Vermerk / Remark / Remarque

Pos. / Item / Poste: 0003  
Certificate remarks: The steel grade corresponds to MIL-T-6736B, AMS 6360M, material free from mercury contamination, FAR BAA: 52.225-1 CANNOT COMPLY, DFARS BAA: 252.225-7001 CAN COMPLY, FAR TAA: 52.225-5 CAN COMPLY, No weld repair has been carried out, Country of origin of the material and heat: Germany, Aircraft quality steel acc. to AMS 2301K; see appendix page 1 of 1

Pos. / Item / Poste: 0003

Macroscopic examination: acc. to ASTM-E 381

Pos. / Item / Poste: 0003

Magnetic particle inspec.: acc. to AMS 2301K/ASTM-E 1444, on prematerial

Pos. / Item / Poste: 0003

Grain size: acc. to ASTM-E 112; Grain size and finer: 5; Grain size: Longitudinal structure micrography, On prematerial

Verkäufer(in) / Sales Personnel / Personne chargée : Mr Schwarz, Tel.: 05254 81-204311, Fax: 204391

Dokument-Nr.: 41-961797/001/P  
Document No.:  
No. du document:

Prüf-Nr.:  
Inspection No.:  
No. du certificat:

Blatt: 3 / 4  
Page:  
Page:

Benteler Steel/Tube GmbH  
Postfach 13 40  
33043 Paderborn  
Deutschland

Tel.: +49.5254.81-0 Fax: +49.5254.13666

**ABNAHMEPRÜFZEUGNIS EN 10204-3.1**  
**INSPECTION CERTIFICATE EN 10204-3.1**  
**CERTIFICAT DE RECEPTION EN 10204-3.1**

Dokument-Nr.:  
Document No.:  
No. du document:

41-961797/001/P

Prüf-Nr.:  
Inspection No.:  
No. du certificat:

**BENTELER ▽**

Steel/Tube

Blatt: 4 / 4  
Page:  
Page:

Paderborn Schloß Neuhaus, 19.09.2016, TEL.: 05254.81-201765 FAX: 05254.81-201752

**Abnahmebeauftragter**  
**Inspection representative**  
**Contrôleur**

**I.A. THOMAS GOLLAN / GUT**  
Es wird bestätigt, daß die gelieferten Erzeugnisse den techn. Lieferbedingungen des Auftrages entsprechen. Dieses Dokument wurde mittels EDV erstellt und ist ohne Unterschrift rechtsgültig.

We certify that the supplied products comply with the order specification. This document was prepared by means of electronic data processing and is valid without signature.  
Nous attestons que les produits livrés sont conformes aux stipulations de la commande. Ce document a été établi par traitement électronique de l'information et est valide sans signature.

Benteler Steel/Tube GmbH  
 Residenzstraße 1  
 33104 Paderborn  
 Germany  
 Tel.: 49 5254 81-0 Fax: 49 5254 13666



Steel/Tube

**Abnahmeprotokoll EN 10204-3.1 / Anhang  
 Inspection Certificate EN 10204-3.1 / appendix  
 Certificat de réception EN 10204-3.1 / appendice**

**Dokument-Nr.  
 Document No.:  
 No. de document**

**41-961797/001/P**

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 1 of 1  
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**Halzeuguntersuchung: Stahlsorte 4130 / Semi finished product examination: grade 4130 / Produit semi-fin: nuance 4130**

Schmelzen-Nr. Heat No. Coulée No.	Position Item Poste	Korngröße Grain size Grosseur de grain (ASTM-E 112)	Härbarkeit (min. Anforderungen) Hardenability (min. requirements) Tremabilité (exigence min.) (ASTM-A 255)		Magnetpulverprüfung Magnetic particle inspection Essai à la poudre magnétique (AMS 2301K)	Makroätzung Macrostructure test Essai de macrostructure (ASTM-E 381)		
			min. 6	J(5/16") min. 35 HRC	J(8/16") min. 28 HRC	F max. 0,34	S max. 0,25	max. S 2
5988618	003	9	42	34	0,029	0,024	S 2	R 1
		Decarburization Depth	Outside 0,000 mm	Inside 0,000 mm				C 2

**Der Stahl ist frei von Quecksilberverunreinigungen. / The steel is free of mercury contamination. / L'acier est libre des contaminations de mercure.**

Paderborn Schloß Neuhaus, 21.09.2016  
 Tel.: (0)5254 81-201760 Fax: (0)5254 81-201752

**Abnahmeverantwortlicher  
 Inspection representative  
 Contrôleur**

Thomas Gollan



KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>



CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:							
M49352984-1		42558		Drawn Seamless Tube/Pipe							
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:		KAISER LOT NUMBER:	ALLOY:	TEMPER:					
220820	001	07/05/2016		F00218045	6061	T6					
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:		DIAM/DAE/THKNS:	WIDTH:	LENGTH:					
558.000 LB	346.000 PCS	222226				12.000 FT					
SHIP TO:				SOLD TO:							
TW METALS INC 235 WEST TUBEWAY DRIVE CAROL STREAM, IL 60188 USA				TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA							

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00218045	0001	1	48.7	43.2	17.0	N/A	N/A	N/A
F00218045	0002	1	46.9	40.8	18.0	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D76011	.60	.24	.23	.03	.97	.07	.05	.02	.00	.00	.00	.01	.03

### Applicable Requirements:

Description: OD: 0.6250"; Wall: 0.0650"; Round @  
 AMS 4082P      AMS-WW-T-700/6C      ASTM B210-12      WW-T-700/6F  
 WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.  
 This Product Complies to FAR BAA, DFARS BAA, FAR TAA  
 COMPLIES TO DIN EN 10204 JAN 2005  
 No Weld Repair. Mercury Free.

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
 MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA  
 (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5  
 TRADE AGREEMENTS).

Plant Serial: 00022478  
 Kaiser Order Number: 220820  
 Line Item: 001

JMB

# **KAISER**

## **ALUMINUM**

### **FABRICATED PRODUCTS**

**KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226**

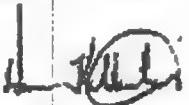
### **CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

#### **CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Hans Kattentmidt, Quality Manager





*Bethie  
Kaiser*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
M49364165-1		43284		Drawn Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
222450	001	02/17/2017	F00234133	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:		
582.000 LB	216.000 PCS	224379			12.000 FT		
SHIP TO:	SOLD TO:						
TW METALS INC 27 ENGLEHARD DRIVE EXIT 8A OFF NJ TPK MONROE TWP, NJ 08831 USA	TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA						

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00234133	0001	1	47.2	40.1	20.0	N/A	N/A	N/A
F00234133	0002	1	46.8	40.4	20.0	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D76511	.59	.28	.23	.06	.98	.08	.07	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

Description: OD: 1.0000"; Wall: 0.0650"; Round @  
 AMS4082P AMS-WW-T-700/6C ASTM B210-12 WW-T-700/6F  
 WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.  
 This Product Complies to FAR BAA, DFARS BAA, FAR TAA  
 COMPLIES TO DIN EN 10204 JAN 2005  
 No Weld Repair. Mercury Free.



### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
 MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA  
 (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5  
 TRADE AGREEMENTS).

Plant Serial: 00024181

Kaiser Order Number: 222450

Line Item: 001

# **KAISER**

## **ALUMINUM**

### **FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

*Brett J. Glass*

#### **CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

#### **CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager



**PUFA™**

Producer of Premium Stainless Steel Seamless Tubes

**MILL TEST REPORT**

Purchaser.: TW METALS-Cranbury			Certificate No.: 16-1-10						
Contract No.: TWM P.O.No.: M49336435			Date of Issue.: 2016.1.5						
Commodity: Stainless Steel Seamless Tubes		Specifications: ASTM A213-15c/ASME SA213-15/ASTM A269-15a EAW							
Process: Cold Drawn			Delivery Condition: OD Polished to 240 Grit						
Steel Grade	Heat Number	Lot Number	Dimensions	Quantity					
				Pieces	Feet				
TP316/TP316L	YX1506-597	11-93	1/2" x 0.035" x 20'	500	10,000				
<b>Chemical Composition by Weight (%)</b>									
Element	C	Mn	P	S	Si	Cr	Ni	Mo	Co
Requirements	≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	16.00-18.00	10.00-14.00	2.0-3.0	-
Ladle Analysis	0.016	0.63	0.027	0.003	0.31	16.69	10.05	2.02	-
Product Analysis	0.016	0.61	0.032	0.007	0.34	16.67	10.35	2.03	-
<b>Mechanical Properties</b>									
Test Item	Elongation (% in 2")		Tensile Strength (PSI) Rm			Yield Strength (PSI) Rp / 0.2%			
Requirements	≥35		≥75,000			≥30,000			
Test Results	63/64		88,000/89,000			41,000/42,000			
Test Item	Reduction of Area Z (%)	Hardness	Cold Bend Test	Flaring Test	Flattening Test	Flange Test	P.M.I. Test		
Requirements	-	HRB≤80	-	22%	e=0.09	-	-		
Test Results	-	76/78	-	Passed	Passed	-	OK		
Test Item	Eddy Current Test	Air Underwater Pressure Test	Ultrasonic Test	Intergranular Corrosion Test	Macroscopic Inspection				
Requirements	ASTM E 426	-	-	ASTM A262 E	End Cut	Appearance			
Test Results	Passed	-	-	OK	OK	OK			

ISO 9001:2008 Certified by Intertek 110703068

PED Certified by SZUTEST 2195-PED-1526002

**Additional Remarks:**

- (1) All tubes annealed to above 1900 Deg F and water quenched below 800 Deg F in 3 minutes
- (2) All tubes tested per ASTM A1016-14
- (3) Materials is NACE MR0103-2007 compliant (per Section 2.5)
- (4) Materials is NACE MR0175/ISO 15156-2003 compliant (per Section 4.2.1)
- (5) In Compliance with EN 10204-3.1
- (6) In Compliance with RoHS Stipulation
- (7) No weld repair performed
- (8) Free from mercury contamination
- (9) Free from radioactive contamination
- (10) Billets melt and pipes/tubes manufactured in China
- (11) All tubes 100% PMI tested
- (12) All tubes 100% Eddy Current tested

**CANNOT CERTIFY COMPLIANCE  
FAR BAA / DFARS BAA / FAR TAA**

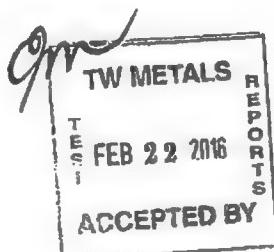
By:



James Shi / Manager  
Quality Control Department

We hereby certify that this report is true and correct.

**Shanghai Pufa Stainless Steel Pipe Factory**  
No. 59, Shuangye Road, Wanggang , New Pudong District, Shanghai, China





A COMPANY OF MUELLER INDUSTRIES

PRECISION TUBE CO.  
287 WISSAHICKON AVE.  
NORTH WALES PA 19454

Control No: 1604

## CERTIFIED TEST REPORT

CUSTOMER PURCHASE ORDER NO.	CUST. ORD. NO.	PRECISION TUBE P/N				
49354489 LINE 001	422327	24A031250580005				
SOLD: TW METALS TO 175 TUBEWAY FOREST PARK, GA 30298 UNITED STATES	SHIP: TW METALS TO 175 TUBEWAY FOREST PARK, GA 30298 UNITED STATES					
QUANTITY ORD.	DESCRIPTION	QTY. SHIPPED	DATE SHIPPED			
1824 FT	METAL - 6061 ALUM TEMPER - T6 SPEC - AMS-4082P ASTM-B-210-12 AMS-WW-T-700/6C LENGTH - 12 FT LGTH TOL +.1250 IN -.0000 IN SHAPE - ROUND FINISH - STRAIGHT EXACT LENGTHS OD .3125 +.0030 -.0030 ID .0580 +.0040 -.0040	2004 FT	08/05/16			
MECHANICAL PROPERTIES						
SAMPLE #	TENSILE STRENGTH (P.S.I.)	YIELD STRENGTH (P.S.I.)	ELONGATION IN 2 INCHES (%)	ROCKWELL HARDNESS	AVERAGE GRAIN SIZE (MM.)	
1	45,775	40,439	17			
DESTRUCTIVE TESTS				TEST REPORTS		
				ACCEPTED BY 49354489 AUG 09 2016 <i>[Signature]</i> TW METALS		
Comments: FAR BAA COMPLIES, DFARS BAA COMPLIES, FAR TAA COMPLIES						
NON-DESTRUCTIVE TESTS						
EDDY CURRENT: PASS						
CHEMICAL COMPOSITION						
ALLOY:	6061	HEAT:	TRACEABILITY #:	388604		
			RAW MATL VENDOR:	PTC2249 - Kaiser Aluminum		
Min	0.40	0.15	Mg	Cr	Zn	Tl
Max	0.80	0.70	0.40	0.15	1.20	0.35
OTHER ELEMENTS: 0.05 MAX EACH / 0.15 MAX TOTAL						

We hereby certify that the material has been manufactured and tested in accordance with the requirements of the applicable specifications and descriptions set forth on Precision Tube's sales acknowledgement. During the manufacturing, testing and inspection, the product did not come into direct contact with mercury or any of its compounds, nor with any mercury containing device employing a single boundary containment. Test results indicate that the material is compliant with the current revision of the RoHS Directive (2011/65/EU).

Melted and Manufactured in USA  
QMS Registered to ISO 9001: 2008

By: Art Onaitis  
Art Onaitis  
QA Manager

08/05/16  
Page: 1 of 1



*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
2425 STEVENS DRIVE  
RICHLAND, WA 99352

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:					
PTC2249		SPIRIT-371850		5.400 LB/PC .500 LB-0 LB 1.312 OD X .085 WALL ESRT					
KAISER ORDER NUMBER:		LINE ITEM:		SHIP DATE:		KAISER LOT NUMBER:	ALLOY:		
320031		001		04/01/2016		50751-323	6061		
WEIGHT SHIPPED:		QUANTITY:		B/L NUMBER:		DIAM/DAF/THKNS:	TEMPER:		
16135.000 LB		2913.000 PCS		004991		WIDTH:	LENGTH:		
SHIP TO:		SOLD TO:							
PRECISION TUBE CO 287 WISSAHICKON AVENUE N. WALES, PA 19454 USA		MUELLER INDUSTRIES, INC PRECISION TUBE 8285 TOURNAMENT DRIVE STE..150 MEMPHIS, TN 38125 USA							



### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
50751-323	0001	0002	17.3	5.9	26.7	NA N/A	N/A	N/A
50751-323	0001	0003	17.3	5.9	26.7	NA N/A	N/A	N/A
50751-323	0001	0004	17.3	5.4	27.2	NA N/A	N/A	N/A
50751-323	0001	0005	18.0	6.1	28.0	NA N/A	N/A	N/A
50751-323	0001	0006	17.4	5.7	26.4	NA N/A	N/A	N/A
50751-323	0001	0007	17.9	6.2	27.6	NA N/A	N/A	N/A
50751-323	0001	0008	17.5	5.8	26.6	NA N/A	N/A	N/A
50751-323	0001	0009	17.7	5.7	28.6	NA N/A	N/A	N/A
50751-323	0001	0010	16.9	5.6	25.2	NA N/A	N/A	N/A
50751-323	0001	0011	17.6	5.8	27.9	NA N/A	N/A	N/A
50751-323	0001	0012	17.8	6.9	27.4	NA N/A	N/A	N/A
50751-323	0001	0013	18.1	6.1	27.2	NA N/A	N/A	N/A
50751-323	0001	0014	17.4	5.7	28.3	NA N/A	N/A	N/A
50751-323	0001	0015	17.0	5.6	28.6	NA N/A	N/A	N/A
50751-323	0001	0016	18.2	5.8	26.6	NA N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	.0
F75366	.58	.29	.22	.06	.98	.08	.05	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

ASTM-B241-12 NON-STENCILED ASTM-B221-13 ASTM-B345-11 AMS-QQ-A-200/8 97(R07) TYPE I  
UNS#A96061 Also conforms to EN 10204 3.1

TEST REPORTS  
ACCEPTED BY

49354489  
AUG 09 2016

*LSB*  
TW METALS



*Best in Class*

**CERTIFIED TEST REPORT**  
<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
2425 STEVENS DRIVE  
RICHLAND, WA 99352

**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

JOSEPH AMES, QUALITY MANAGER

**TEST REPORTS  
ACCEPTED BY**

AUG 09 2016

*LJH*  
**TW METALS**

Plant Serial: 00013829  
Kaiser Order Number: 320031  
Line Item: 001

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TRC5eww.035  
 DATE: 17-04-17

PO / BATCH NO. P035848/M137286

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 20  
 QUANTITY INSPECTED: 20  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .035  
 THICKNESS RECEIVED: .035  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	ASTM A213
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	HF # XX1306597
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b> DAS INSPECTED BY: <u>OB</u> 9 9-89 DATE: <u>17-04-17</u>	<b>ENGINEERING SIGHNOFF (if required)</b> SIGNED OFF BY: _____ DATE: _____
---	--

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TR0.50en .049  
 DATE: 17-04-17

PO / BATCH NO. P035848/M137286

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 20  
 QUANTITY INSPECTED: 20  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .049  
 THICKNESS RECEIVED: .046  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/>	ASTM A213
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/>	H# YX1506712
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u> <u>9</u> <u>988</u>	SIGNED OFF BY: _____
DATE: <u>17-04-17</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TR0.750W.044  
 DATE: 17-04-17

PO / BATCH NO: P035848/M137286

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 120'  
 QUANTITY INSPECTED: 120'  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .044  
 THICKNESS RECEIVED: .044  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	ASTM A213
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	H# YX1501783
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u> 9-89	SIGNED OFF BY: _____
DATE: <u>17-04-17</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TRO.875W.065  
 DATE: 17-04-17

PO / BATCH NO P035848/M13728C

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 20'  
 QUANTITY INSPECTED: 20'  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .065  
 THICKNESS RECEIVED: .065  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> <input type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> <input type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/> <input type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> <input type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/> <input type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/> <input type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/>	ASIM A213
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> <input type="checkbox"/>	HF # YX500 577
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> <input type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> <input type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u> <u>9</u> <u>9:00</u>	SIGNED OFF BY: _____
DATE: <u>17-04-17</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M4130NT0.750Wx049  
 DATE: 17-04-17

PO / BATCH NO.: DO36848/M137286

MATERIAL CERT REC'D: yos  
 QUANTITY RECEIVED: 24  
 QUANTITY INSPECTED: 24  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .049  
 THICKNESS RECEIVED: .049  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	H7 # 598018
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.  
 RECORD RESULTS BELOW

TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)		
INSPECTED BY: <u>CB</u>	9	SIGNED OFF BY: _____	
DATE: <u>17-04-17</u>	9-89	DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M661T6T0.05WKG5  
 DATE: 17-04-17

PO / BATCH NO F035848/M137286

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 481  
 QUANTITY INSPECTED: 481  
 QUANTITY REJECTED: 0

THICKNESS ORDERED .065  
 THICKNESS RECEIVED .062  
 SHEET SIZE ORDERED N/A  
 SHEET SIZE RECEIVED N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	<u>ASTM B210</u>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	<u>HF# F00218045</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>OB</u> <small>9 5-89</small>	SIGNED OFF BY: _____
DATE: <u>17-04-17</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061+GT1 Coow.005  
 DATE: 1704-17

PO / BATCH NO A35848/113728E

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 24'  
 QUANTITY INSPECTED: 24'  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .065  
 THICKNESS RECEIVED: .065  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	45Tm B21Q
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N	HT#F00J34133
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL  SIZE OF TEST SAMPLE  HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>OB</u> <u>9</u> <u>8.89</u>	SIGNED OFF BY: _____
DATE: <u>17-04-17</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL M60E176T03125Wc58  
 DATE: 17-04-17

PO / BATCH NO. P0358481, M137286

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 241  
 QUANTITY INSPECTED: 241  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .058  
 THICKNESS RECEIVED: .058  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	X <input checked="" type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	ASTM B210 HT #388604
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL  SIZE OF TEST SAMPLE  HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>DAS</u> <u>9</u> <small>9-89</small> DATE: <u>17-04-17</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID **PO35848**

Purchase Order Date 4/5/2017  
PO Print Date 4/5/2017

Page Number 1 of 5

**Order From :** VU-TWM001

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

TW METALS  
PO BOX 933014  
ALTANTA, GA 31193-3014  
US

E-MAIL

APR 05 2017

**Contact Name**  
**Vendor Phone** 585 768 5600

**Buyer** Chantal Lavoie

**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** USD  
**FOB** FCA - (Free Carrier)

**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** YRC COLLECT  
**Ship Acct:**

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304TR0.500W.035	304 RD Tube .500 x .035W	4/13/2017 Yes	Promised Date 4/13/2017	20.00 f	\$1.50	\$30.00
2	M304TR0.500W.049	304 RD Tube .500 x .049W	4/13/2017 Yes	4/13/2017	20.00 f	\$2.80	\$56.00
3	M304TR0.675W.091	304 RD Tube .675 x .091W	4/13/2017 Yes	4/13/2017	20.00 f	\$5.00	\$100.00

MATERIAL: AISI 304/316 SA SEAMLESS ROUND TUBING  
AS PER ASTM A213 OR AMSE SA213 OR ASTM A269

MATERIAL: AISI 304/316 SA SEAMLESS ROUND TUBING  
AS PER ASTM A213 OR AMSE SA213 OR ASTM A269

MATERIAL: AISI 304/316 SA SEAMLESS ROUND TUBING  
AS PER ASTM A213 OR AMSE SA213 OR ASTM A269

Note:



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO35848**

Purchase Order Date 4/5/2017  
PO Print Date 4/5/2017

Page Number 2 of 5

**Order From :**  
TW METALS  
PO BOX 933014  
ALTANTA, GA 31193-3014  
US

VU-TWM001

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 585 768 5600  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** YRC COLLECT  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** USD  
**FOB** FCA - (Free Carrier)

(4) M304TR0.750W.049 ✓ 304 RD Tube .750 x .049W ✓ 4/13/2017  
Yes  
4/13/2017

Line Total: \$100.00  
120.00 ✓ \$2.10 ✓ \$252.00

MATERIAL: AISI 304/316 SA SEAMLESS ROUND TUBING  
AS PER ASTM A213 OR AMSE SA213 OR ASTM A269

(5) M304TR0.875W.065 ✓ 304 round tube .875 x .065w ✓ 4/13/2017  
Yes  
4/13/2017

Line Total: \$252.00  
20.00 ✓ \$4.20 ✓ \$84.00

MATERIAL: AISI 304/316 SA SEAMLESS ROUND TUBING  
AS PER ASTM A213 OR AMSE SA213 OR ASTM A269

Line Total: \$84.00

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO35848

Purchase Order Date 4/5/2017

PO Print Date 4/5/2017

Page Number 3 of 5

### Order From :

TW METALS  
PO BOX 933014  
ALTANTA, GA 31193-3014  
US

VU-TWM001

### Ship To :

DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

### Contact Name

Vendor Phone 585 768 5600

### Ship To Contact

Ship To Phone  
Ship Via:  
Ship Acct:

YRC COLLECT

6 M4130NT0.750W.049

4130 RD Tube .750  
x.049W

4/13/2017

Yes  
4/13/2017

### Buyer

Chantal Lavoie

### Customer POID

10127-2607

### Customer Tax #

Net 30

### Terms

USD

### Currency

FCA - (Free Carrier)

### FOB

\$6.00 ✓ \$120.00

144.00

MATERIAL: AISI 4130N SEAMLESS STEEL TUBING  
AS PER MIL-T-6736 OR AMS 6371/6360/6361  
6362/6373/6374

### Line Total:

\$120.00

7 M6061T6T0.3125W.058

ALUM TUBE .3125 x  
.058w

4/13/2017

Yes  
4/13/2017

20.00

\$2.50

\$50.00

60.00

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING  
AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR  
AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR  
ASTM B241

### Line Total:

\$50.00

Note:



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO35848**

Purchase Order Date 4/5/2017

PO Print Date 4/5/2017

Page Number 4 of 5

**Order From :**  
TW METALS  
PO BOX 933014  
ALTANTA, GA 31193-3014  
US

VU-TWM001

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 585 768 5600

**Buyer** Chantal Lavoie

**Ship To Contact**

**Ship To Phone**

**Ship Via:** YRC COLLECT

**Ship Acct:**

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** USD

**FOB** FCA - (Free Carrier)

✓ M6061T6T0.625W.065 ✓

6061-T6 RD Tube .625  
x.065W

4/13/2017

0.00

\$0.00 \$0.00

Yes

f

4/13/2017

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING  
AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR  
AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR  
ASTM B241

✓ M6061T6T0.625W.065 ✓

4/13/2017

40.00

\$3.15 ✓ \$126.00

4/13/2017

151.20

Yes

f

4/13/2017

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING  
AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR  
AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR  
ASTM B241

✓ M6061T6T1.000W065 ✓

6061T6 RD TUBE 1.00 x  
.065w

4/13/2017

20.00

\$2.96 ✓ \$59.20

Yes

f

4/13/2017

71.04

✓

Rec'd 4/18

8Q174-12

Line Total:

\$59.20

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO35848**

Purchase Order Date 4/5/2017

PO Print Date 4/5/2017

Page Number 5 of 5

**Order From :**

TW METALS  
PO BOX 933014  
ALTANTA, GA 31193-3014  
US

VU-TWM001

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

Vendor Phone 585 768 5600

Buyer Chantal Lavoie

**Ship To Contact**

**Ship To Phone**

Ship Via: YRC COLLECT

Customer POID

10127-2607

Customer Tax #

Net 30

Terms

USD

Currency

FOB

FCA - (Free Carrier)

**Ship Acct:**

10 71401-45

PROCUREMENT  
QUALITY CLAUSES

4/13/2017

1.00

\$0.00

\$0.00

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

SP17-4-11.

Line Total:

\$0.00

PO Total:

\$877.20

U

CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 4/5/2017